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**RBEA62309-3**  
**Job Sheet 192511**



8905

**Part No:** RBEA62309-3

**Job Qty:** 1 pcs

**Part Name:** Stiffener Assembly



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 3/27/19

**Job Tracking No:**

**Due Date:** 3/28/19

**Created By:** Linda Lacelle

**Type:** Stock

**Description:**

**Note:** DWG RBEA62309 Rev.S IPP Rev. A 19.02.01 New issue DP Verify DD/IPP Rev.B 19.02.28 drawing revision  
DP Verify DD

**Ship Via:**

### Bill of Materials



**Container No:** S166699



**Part:** RBEA62309-3

**Job No:** 192511

**Serial No/Batch:** S166699

**Revision:** S

**Inspector:**

**Exp Date:**

**Instructions:**

Dart Aerospace Ltd.  
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Date: 03/27/19

| Job Routing |                             |       |            |          |           |         |                        |           |                                  |
|-------------|-----------------------------|-------|------------|----------|-----------|---------|------------------------|-----------|----------------------------------|
| Op No       | Operation                   | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier    |           | Sign-off                         |
|             |                             |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier  | Lead Time |                                  |
| 100         | Small Fab - 1               | 1 pcs | 3/28/19    | 0.00     | 0.20      |         | Small Fab - 1          |           | HLC                              |
|             |                             |       |            |          |           |         | Small Fab - 2          |           |                                  |
|             |                             |       |            |          |           |         | Small Fab - 3          |           |                                  |
|             |                             |       |            |          |           |         | Small Fab - 4          |           |                                  |
|             |                             |       |            |          |           |         | Small Fab - 5          |           |                                  |
|             |                             |       |            |          |           |         | Small Fab - 6          |           |                                  |
|             |                             |       |            |          |           |         | Small Fab - 7          |           |                                  |
| 110         | QC 5                        | 1 pcs | 3/28/19    | 0.00     | 0.00      |         | QC 5 - 10              |           | DAS<br>40<br>9-89<br>MAR 26 2019 |
|             |                             |       |            |          |           |         | QC 5 - 12              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 17              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 18              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 19              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 22              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 24              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 3               |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 43              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 49              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 51              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 58              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 68              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 9               |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 50              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 30              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 40              |           |                                  |
| 120         | Packaging 3-1 - Stock - B4B | 1 pcs | 3/28/19    | 0.00     | 0.00      |         | Packaging 3 - 1 - B4B  |           | yao                              |
|             |                             |       |            |          |           |         | Packaging 3 - 2 - B4B  |           |                                  |
|             |                             |       |            |          |           |         | Packaging 3 - 3 - B4B  |           |                                  |
|             |                             |       |            |          |           |         | Packaging 3 - 4 - B4B  |           |                                  |
|             |                             |       |            |          |           |         | Packaging 3 - 5 - B4B  |           |                                  |
|             |                             |       |            |          |           |         | Packaging 3 - 6 - B4B  |           |                                  |
|             |                             |       |            |          |           |         | Packaging 3 - 7 - B4B  |           |                                  |
|             |                             |       |            |          |           |         | Packaging 3 - 8 - B4B  |           |                                  |
|             |                             |       |            |          |           |         | Packaging 3 - 9 - B4B  |           |                                  |
|             |                             |       |            |          |           |         | Packaging 3 - 10 - B4B |           |                                  |
| 130         | QC 21 - SA                  | 1 pcs | 3/28/19    | 0.00     | 0.00      |         | QC 21 - SA - 21        |           | DAS<br>21<br>9-89<br>MAR 28 2019 |
|             |                             |       |            |          |           |         | QC 21 - SA - 70        |           |                                  |

Part Op  
Descriptions: 100 - Assemble as per DWG. See note 8.

| Job BOM                |                                             |              |                   |           |
|------------------------|---------------------------------------------|--------------|-------------------|-----------|
| Part / Item            | Component Name                              | Quantity     | Operation         | Container |
| 93286A013              | Aluminum Washer 0.265" ID. X 0.688" OD.     | 8 Ea (8 ea)  | 100-Small Fab - 1 | 5161546   |
| 97447A651              | Aluminum Blind Rivets 1/4" Dia. X 1/2" Long | 8 Ea (8 ea)  | 100-Small Fab - 1 | 5161544   |
| RBEA62309-4            | Stiffener                                   | 1 pcs (1 ea) | 100-Small Fab - 1 | 51541662  |
| <del>RBEA62309-5</del> | Handle                                      | 2 pcs (2 ea) | 100-Small Fab - 1 | 5163648   |
| DTSP10002              |                                             |              |                   |           |

| Job Allocations   |                |          |           |           |
|-------------------|----------------|----------|-----------|-----------|
| Operation         | Component Part | Required | Inventory | Allocated |
| 100-Small Fab - 1 | 93286A013      | 8        | 176       | 0         |
|                   | 97447A651      | 8        | 173       | 0         |
|                   | RBEA62309-4    | 1        | 12        | 0         |
|                   | RBEA62309-5    | 2        | 10        | 0         |

|                                    |
|------------------------------------|
| <b>Part Specifications</b>         |
| Specifications could not be found. |

*Plex 3/27/19 8:33 AM dart.lacelle.linda*